

# RJ

*Rope*

# MANUFACTURING

Our goal has always been to provide the best quality product for our customer's dollar.

# EQUINE

2025

**ORDER NOW**

1 (209) 632-9708  
sales@rjrope.com

 Turlock, CA



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# ABOUT US



Specialized Rope Products Proudly Made in the USA



Located at 1201 S Blaker Rd Turlock, CA 95380

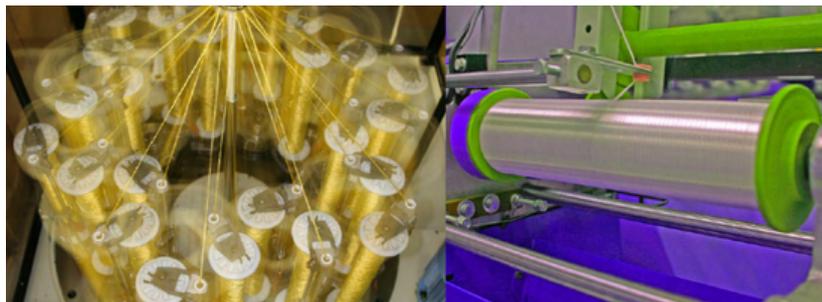
RJ MFG INC. (RJM) was founded in 1980 as a rope product fabricator, principally horse lead lines. Early on we saw the need for a greater variety of rope constructions and color combinations. The quality of rope was not uniform and often the rope available was not well designed for the desired end use. With a resolve to make better ropes, equipment was purchased, and production of rope began in 1984. Over the years RJM has acquired a wide collection of state-of-the-art rope braiding systems including a range of carrier patterns from 4 to 48, and rope sizes from 1/16in up to 1 3/4in in diameter.

While many other rope companies have reduced diameters and lowered quality levels –

**our goal has always been to provide the best quality product for our customer's dollar.**

We at RJM have never forgotten that our eyes and the touch of our fingers are the best quality controls.

It is our pledge to keep making rope better and better, by innovation, innovation, innovation, looking outside the normal rope box, we never stop improving.



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# TERMS & CONDITIONS



## Terms

Net 30 days for established accounts  
1.5% interest charged to ALL past due accounts  
\$2 minimum late charges  
Accounts past due 60+ days will not be shipped  
\$100 minimum order  
(orders less than \$100 have a \$10 service fee)  
Drop shipments are charged a \$10 service fee  
2% fee for Credit Card transactions  
\*\*Prices subject to change without notice\*\*

**Please email us at [sales@rjrope.com](mailto:sales@rjrope.com) for current pricing**

## Discounts

Quantity discounts available when you buy 12 or more  
of a single item (regardless of color choices)  
12 Unit Discount: Approximately 5% off  
36 Unit Discount: Approximately 10% off  
100 Unit Discount: Approximately 15% off

## Returns

Must have prior written authorization  
(RA # to appear outside of box)

## Claims

All claims must be made within 10 days  
of receiving merchandise.

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# SINGLE BRAID LEADS

5/8in Poly Lead Ropes - 10ft Length with hand-rounded ends



*Fan Fav!*

58106  
10ft Lead

with Brass Colored Snap



58106  
Brass Colored Snap



58101  
Nickel Colored Bull Snap



58109  
30in Brass Colored  
Chain & Snap

Solid Color	Spiral	Half/Half	Four Tracer	3-Color
 Black Blue Brown Burgundy Desert Camo Green Hunter Lime <u>Navy</u> Orange Pink Purple Raspberry Red Silver Tan Teal Turquoise Woodland Camo Yellow	 Black/Blue Black/Brown Black/Burgundy Black/Green Black/Red Black/Silver Black/Tan Black/Turquoise <u>Blue/Silver</u> Brown/Tan Burgundy/Silver Navy/Silver Navy/Sky Blue Purple/Silver Purple/Green Purple/Yellow Red/Silver	 Black/White Blue/Raspberry Blue/White Brown/White Burgundy/Tan Burgundy/White Green/Tan Green/White Hunter/Burg <u>Hunter/Tan</u> Navy/Hunter Navy/Red Navy/Tan Navy/White Purple/Tan Red/Blue Red/White	 Black/Lime Black/Orange Black/Pink Black/Yellow Blue/Tan Burgundy/Silver <u>Purple/Lime</u> Purple/Hunter Red/Black Red/Yellow Silver/Lime	 Black/Blue/Green Black/Blue/Red Black/Brown/Tan Black/Burg/Tan Black/Burg/Hunter <u>Black/Purple/Teal</u> Black/Red/Tan Burg/Hunter/Tan Green/Navy/Tan Green/Purple/Tan Navy/Tan/Burg Navy/Brown/Hunter Purple/Hunter/Black Purple/Green/Black Purple/Raz/Teal Purple/Red/Blue Red/White/Blue Silver/Jute/Tan

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# DOUBLE BRAID LEADS

5/8in Poly Lead Ropes - 10ft Length with poly-pro cores



*Fan Faw!*

96106

10ft Lead with  
Brass Colored Snap



96111

9ft Spliced Lead  
with Brass Colored Snap



96101

10ft Lead with Nickel Colored Bull Snap



Various Color Combos

Product Options	Solid Color	Half/Half	1Base + 1 Tracer	3-Color (1 Base + 2 Tracers)	4-Color
96101: Nickel Colored Bull Snap					
96104: Brass Security Snap	Black	Black/Raz	Black/Blue	Black/Blue/Green	Black/Burg/ Hunter/Tan
96106: Brass Colored Bolt Snap	Brown	Black/White	Black/Purple	Blue/Black/White	<u>Hunter/Tan</u>
	Hunter	Blue/Green	Black/Red	Brown/Black/Tan	Tan/Purple/ Hunter/Black
	<u>Purple</u>	Navy/Teal	Black/Silver	Burg/Black/Tan	
	Teal	Purple/Teal	Black/Teal	<u>Hunter/Burg/Tan</u>	
96111: 9ft Lead with Brass Bolt Snap, No Clamp, Leather Popper		<u>Raz/Teal</u>	Stars/Stripes	Navy/Red/Tan	
			<u>Tan/Brown</u>	Navy/Burg/Silver	
				Red/Black/White	
				Silver/Purple/Teal	

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# MINI LEADS & LUNGE LINES

7/16in Diameter, 8ft Mini Leads & 25ft Lunge Lines  
Available in double braid or single braid



24009: Double Braid Mini Lead



71608: Single Braid Mini Lead



24025: Double Braid 25ft Lunge Line



71625: Single Braid 25ft Lunge Line

*Fan Fav!*

## Double Braid Colors:



- Purple/Black
- Pacific/Turquoise
- Raz/Teal
- Hunter/Black/Tan
- Silver/Purple/Teal
- Burg/Tan/Black
- Tan/Black
- Black
- Red/White/Black
- Purple/Teal
- Pacific/White/Black
- Navy/Teal
- Tan/Brown
- Raz/Black

## Single Braid Colors:



- Pacific
- Silver
- Purple
- Turquoise
- Brown
- Burgundy
- Navy
- Green
- Black
- Red
- Hunter
- Tan
- Pink
- Raz
- Teal
- Lime
- Brown Hair

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# YACHT BRAID LEADS

1/2in x 12ft Lead Ropes with various removable snaps  
 Marine type rope, poly-pro cover over a polyester core



Product Options	Solid Color	1 Base + 1 Tracer
12206 Brass colored snap Leather popper	Black <u>Blue</u> Brown Burgundy Hunter Lime <u>Navy.</u> <u>Pink</u> Purple Red Tan <u>Teal</u> White	<u>Black/Blue</u> <u>Black/Red</u> <u>Black/Tan</u> <u>Hunter/Tan</u> White/Blue
12206WO No snaps Loops only		
12201 Nickel colored bull snap Lace popper		
12209 Brass colored snap 30in chain Lace popper		



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# SPUN POLYESTER LEADS

Lead Ropes with various removable snaps  
Heavy and responsive but soft like cotton



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12206SP



12206SP Colors



58916

12206SP	58916
Single Braid 1/2in x 12ft with removable Brass snap & Leather popper	Hollow Braid 5/8in x 10ft with removable Brass snap
<u>White</u> <u>White/Tan</u> <u>White/Black</u> <u>White/Red</u> <u>White/Blue</u>	<u>White</u> White/Blue

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# COTTON LEADS

5/8in or 3/4in Diameter x 10ft Length

Custom lengths available

Super soft twisted cotton

Nickel Bull or Brass Colored Bolt Snaps

Colors: Green, Black, Red, White, or Blue



58151SB

5/8in x 10ft

with Brass Colored Bolt Snap



58152

5/8in x 10ft

with 30in Brass Colored Chain & Bolt Snap



58151

5/8in x 10ft

with Nickel Bull Snap



12125

1/2in x 25ft Lunge Line

with Nickel Colored Bolt Snap



34151

3/4in x 10ft

with Brass Colored Bolt Snap

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# HALTER + LEAD SETS

Soft Yacht Braid or Firm Poly-Pro Braid

Variety of sizes and colors to meet the needs of any horse



12216-##



12200-##



51658-##



51622-##



51696-##

<p>12200-## Yacht Braid (halter only)</p> <p>12216-## Yacht Braid Halter with Matching Lead</p>		<p>51622-## Firm Poly-Pro (halter only)</p> <p>51658-## Firm Poly-Pro Halter with Matching Single Braid Lead</p>		<p>51622-## Firm Poly-Pro (halter only)</p> <p>51696-## Firm Poly-Pro Halter with Matching Double Braid Lead</p>	
<p>Black</p> <p><u>Blue</u></p> <p>Brown</p> <p>Burgundy</p> <p>Hunter</p> <p>Green</p> <p>Navy</p> <p>Purple</p>	<p>Pink</p> <p>Red</p> <p><u>Tan</u></p> <p>Teal</p> <p>White</p> <p>Fuzzy White</p> <p>Lime</p> <p>Orange</p>	<p>Black</p> <p>Black/Lime</p> <p>Black/Pink</p> <p>Black/Silver</p> <p>Black/Tan</p> <p>Black/Burg/Tan</p> <p>Blk/Brown/Tan</p> <p>Blue</p>	<p>Brown/Tan</p> <p>Burg/Silver</p> <p>Desert Camo</p> <p><u>Hunter/Tan</u></p> <p>Navy/Hunter</p> <p>Navy/Tan</p> <p>Purple/Lime</p> <p>Woodland</p>	<p>Black</p> <p>Black/Blue</p> <p>Blk/Blue/Hunt/Tan</p> <p>Black/Purple</p> <p>Black/Red</p> <p>Black/Silver</p> <p>Blue/Green</p> <p>Brown/Black/Tan</p> <p>Burg/Black/Tan</p> <p>Hunter/Black/Tan</p>	<p>Hunter/Burg/Tan</p> <p>Navy/Teal</p> <p>Navy/Red/Tan</p> <p>Navy/Burg/Silver</p> <p><u>Purple/Teal</u></p> <p>Stars/Stripes</p> <p>Raz/Teal</p> <p>Red/Black/White</p> <p><u>Silver/Purple/Teal</u></p>
<p><b>## Sizes:</b> 00-Draft, 01-Large, 02-Regular, 03-Yearling/Arab, 04-Colt/Pony, 05-Weanling, 06-Foal</p>					

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# HALTER + LEAD SETS

Continued...

Our Smart 'N Lite design comes in various sizes and colors.

Strong and light weight with minimal hardware.

Halters measure at 1in wide with matching lead ropes measuring at 5/8in diameter and 10ft long.



SL100



SL101



SL106



SD102



SL101

### Available Colors



Blue

Black/Pink

Black/Silver

Black/Lime

Red/Black/Tan

Tan/Black

Other Available Colors Not Pictured:

Navy

Hunter

Purple/Teal

Hunter/Tan

Brown/Black/Tan

Black/Silver

Black

Halters 3-Sizes	Leads
SD101 Large Horse 1100-1500 lbs	SL100 No Snap Loop Only
SD102 Regular Horse 800-1100 lbs	SL101 Improved Bull Snap
SD103 Yearling/Arab 500-800 lbs	SL106 Solid Brass Bolt Snap

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# BRAIDED PARACORD

Created by using a combo of machine and hand braiding

Expensive look and feel at a fraction of the cost

8 Plait items ~1/2in Square Braid

12 Plait items ~5/8in Hexagon Braid

<p>84207: 1/2in Split Reins, 8 Plait, 8ft Long, Button Ends, Latigo Lace Poppers</p>	<p>84208: 1/2in Roping Reins, 8 Plait, 8ft Long, 2 Conway Buckles, 1 Rein Snap</p> <p>84208-10: 1/2in Endurance Reins, 8 Plait, 10ft Long, 2 Rein Snaps</p>	<p>84220: 1/2in Romel Reins, 8 Plait, Button Ends, Heavy Harness Popper</p>	<p>84600: 1/2in Over &amp; Under, 8 Plait, Loop Type, Attaches to Horn</p>
			

All products are available in the following colors:

- Black
- Black/Tan
- Black/Red
- Brown/Tan
- Burg/Navy
- Hunter/Tan
- Navy/Blue
- Tan/Brown



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# BRAIDED PARACORD

## Continued...

Created by using a combo of machine and hand braiding

Expensive look and feel at a fraction of the cost

8 Plait items ~1/2in Square Braid

12 Plait items ~5/8in Hexagon Braid

<p>84230: 1/2in Mecate, 8 Plait, 23ft Long, Synthetic Ball &amp; Tassell</p> <p>84530: 5/8in Mecate, 12 Plait, 23ft Long, Synthetic Ball &amp; Tassell</p>	<p>84233: Brow Band Headstall</p>	<p>84500: 1/2in Quirt, 8 Plait</p>
		

All products are available in the following colors:

- Black
- Black/Tan
- Black/Red
- Brown/Tan
- Burg/Navy
- Hunter/Tan
- Navy/Blue
- Tan/Brown



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# HOLLOW FLAT BRAID

Soft, flexible, & versatile, with many color combos available making it possible to have complete matching sets of tack.

Measuring at ~3/4in wide and 1/4in thick, this combined with our 16-strand diamond weave looks and feels great.



34295  
Breast  
Collar



34296SB  
Breast  
Collar



34160  
Curb Straps

34225  
25ft Lunge  
Lines



*Fan  
Fav!*



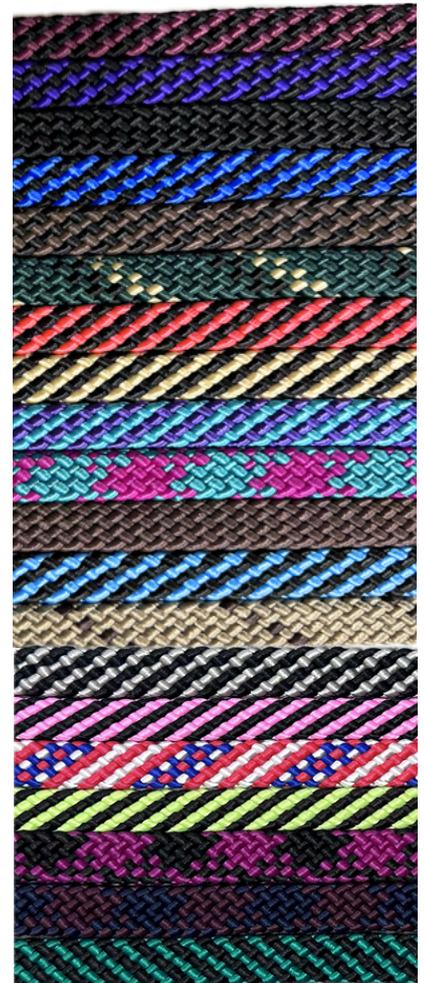
34240  
Side-Pull



34233  
Headstall

## Available Colors

- Black/Burg
- Black/Purple
- Black
- Black/Blue
- Black/Brown
- Hunter/Black/Tan
- Black/Red
- Black/Tan
- Purple/Teal
- Raz/Teal
- Brown
- Black/Turquoise
- Jute/Brown
- Black/Silver
- Black/Pink
- Red/White/Blue
- Black/Lime
- Black/Raz
- Burg/Navy
- Black/Green



Other Available Colors Not Pictured:

- Purple
- Orange
- Navy
- Pink

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# HOLLOW FLAT BRAID

Continued...

Specs and color options listed on previous page

34200  
Noseband



34207  
Reins



*Fan  
Fav!*

34208  
Reins



*Fan  
Fav!*

34210  
Reins



34205  
Tiedown



34260  
Halter-Bridal



34220  
Reins



34208K  
Reins

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# PRO HORSE GEAR

Premium, superior yacht rope made of 100% polyester measuring slightly larger than standard.

Braided with a finer weave, 24 tripled yarns, and properly twisted for a well-balanced, heavy-duty rope that maintains a light feel.



PHG102  
1/4in Very Firm  
Extra Knots on  
Nose



PHG202  
1/4in Soft

## Available Colors

- \*Black
- \*Tan
- White/Black
- White/Blue
- Black/Blue
- Red
- Blue
- Brown
- Pink
- Green
- Purple
- Lime
- Orange
- Grey
- Burg



\*PHG10# only available in Black or Tan

Halter Size	Approx. Animal Weight	Firm with Extra Knots	Soft
Draft	1500lbs+	PHG100	PHG200
Large	1100-1500lbs	PHG101	PHG201
Regular	800-1100lbs	PHG102	PHG202
Yearling/Arab	500-800lbs	PHG103	PHG203
Colt	300-500lbs	PHG104	PHG204
Weanling/Pony	200-300lbs	PHG105	PHG205
Suckling	100-200lbs	PHG106	PHG206

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# PRO HORSE GEAR

Continued...

Color options listed on page 17



PHG311



*Fan  
Fav!*

PHG411



PHG510

Leads: Eye spliced, weighted tail, lace popper, removable snaps, sewn splices, oversized 1/2in marine yacht polyester.	Item #
12ft length with loop, no snap	PHG310
12ft length with stainless steel security snap	PHG311
14ft length with loop, no snap	PHG410
14ft length with stainless steel security snap	PHG411
23ft Long Line: Eye spliced, lace popper, ring & carabiner, sewn splices, oversized 1/2in marine yacht polyester.	PHG510

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# PRO HORSE GEAR

Continued...

Color options listed on page 17

*Fan  
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PHG610



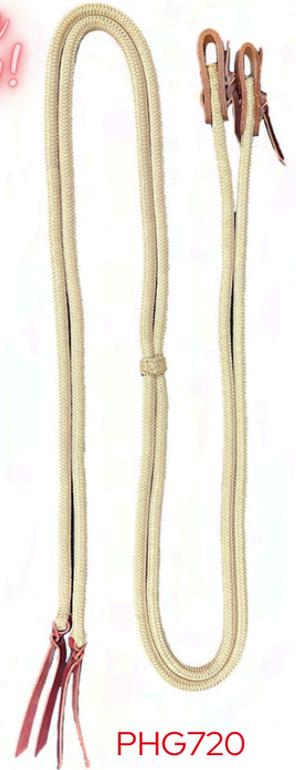
PHG620



PHG710



PHG711



PHG720

Description	Item #
Mecate: 22ft length, eye spliced, lace popper, sewn splices, oversized 1/2in marine yacht polyester	PHG610
Mecate: 22ft length, lace popper, sewn splices, oversized 1/2in marine yacht polyester, rawhide ball & horsehair tassel	PHG620
Sport Reins: 10ft length, oversized 1/2in marine yacht polyester with lace poppers	PHG710
Sport Reins: 10ft length, oversized 1/2in marine yacht polyester with small slobbers	PHG711
Split Reins: 7ft length, oversized 1/2in marine yacht polyester with lace poppers & slobber straps	PHG720

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# PRO HORSE GEAR

## Continued...

Color options listed on page 17



PHG800



PHG810



PHG820



PHG910

Description	Item #
Slobber Straps: Harness leather, Large size	PHG800
Slobber Straps: Harness leather, Medium size	PHG810
Slobber Straps: Harness leather, Small size	PHG820
Handi String: 6ft x 1/4in with leather popper	PHG910

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# MISC. WESTERN PRODUCTS

## Synthetic Rawhide

All handmade in the USA



*Fan Fav!*

16230  
Deluxe  
Headstall



16240  
Headstall



16220  
Romel  
Reins



16208  
8ft Roping Reins  
16210  
10ft Roping Reins



*Fan Fav!*

16209  
Deluxe Split Reins



16250  
One Ear  
Headstall

### Colors:

- Brown/Lt Jute 
- Black 
- Lt Jute/Hunter 
- Black/Burg 
- Black/Tan 
- Black/Lt Jute 
- Black/Red 
- Lt Jute/ Brown 
- Black/Blue 
- Brown 

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# MISC. WESTERN PRODUCTS

## Mecates



58239 Single Braid  
with Rawhide ball  
& Horse Hair Tassel



58230 Single Braid Polypro  
Mecate

80 different color combos  
available

*Fan  
Fal!*

96124 Spun  
Polyester/Polypro

96124H Rawhide  
ball & Hair Tassel



Brown/White

Tan/White

Black/White



## Assault Mecates



12223  
5/8in diameter  
23ft long

Brown

Black

Tan

Black/Brown

Tan/White



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# MISC. WESTERN PRODUCTS

## Heavy 1in Wide x 3/8in Thick Flat Braid

R120  
8ft Roping  
Reins



Black/Red

Black/Blue

Lt Jute/Hunter

Grey Hair

Brown Hair



R240  
8ft Snaffle  
Reins



R100  
Hobbles



Other Available Colors Not Pictured:

- Black/Burg
- Black/Silver
- Black/Tan
- Black
- Brown
- Navy
- Tan

## Misc Items...

96110YSB: 9.5ft Yacht Braid  
Endurance Reins



96110SB: 10ft Solid Braid  
Endurance Reins



96133  
96133SB



Matching sets made from the same material as our double braided poly leads.

SB: Solid Brass Snaps

18 colors available

Headstalls, Endurance Reins, Split Reins, & Romel Reins.

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# MISC. WESTERN PRODUCTS



*Fan Fav!*

51600: Kids Play Ranch Rope  
5/16in x 23ft



*Fan Fav!*

58100: 5/8in x 30in Trailer Ties

58100-6: 6ft Cross Ties

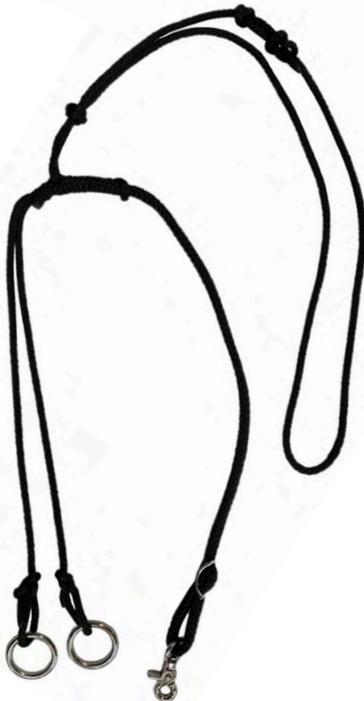
58100-8: 8ft Cross Ties



34265: Training Forks  
Black or Brown



16316: Draw Reins  
Black, Brown, or Hunter



34275: Full Adjustable Martingales  
Black or Brown



R114: Fiadors  
Black, Brown, Black/Tan, Hair Colors

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# CANINE LEASHES



Available Colors



58317  
5/8in x 6ft Twisted Cotton Leash  
with Boat Snap



Available Colors



PTP126  
3/8in x 6ft Kernmantel  
Climbing type Rope Leash  
with Bolt Snap

PTP124  
3/8in x 4ft Kernmantel  
Climbing type Rope Leash  
with Bolt Snap



*Fan  
Fav!*

34206  
5/8in x 6ft  
Flat Braided Poly Leash  
with Nickel Colored  
Bolt Snap

34204  
5/8in x 4ft  
Flat Braided Poly Leash  
with Nickel Colored Bolt Snap

PTP205  
1in Side Release Buckle  
Collar with Adjustable Length



V100  
3/8in x 6ft Slip Leash with Ring  
(assorted colors only)

Over 20 available colors

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# BULK ROPE

These are only some of the popular rope types.  
Any rope displayed in this catalog may be purchased in bulk.  
Ask about our full bulk rope catalog!



DBPE/PE##  
Yacht Double Braid Polyester  
1/4in - 3/4in  
Polyester Core



FBPP##  
Western Hollow Flat Braid  
1/4in - 1in  
Many color combos



SBPP##  
Solid Braid Polypro  
AKA Derby or MFP Rope  
1/8in - 1in  
Many color combos



PLAR##  
Diamond Braid Polypro  
7/32in, 1/4in, 5/16in, 3/8in, or 7/16in  
Many color combos available



MAY##  
Maypole Braided Polypro  
1/16in - 7/16in  
with or without core  
20+ colors available



DBPP##  
Double Braided Polypro  
3/8in - 5/8in  
Many color combos available

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# ROPE COLORS

## Polypropylene Yarn Colors:

Black	Navy	School Yellow
Brown	Olive	Silver
Burgundy	Orange	Sky
Green	Pacific	Tan
Grey	Pink	Teal
Hunter	Purple	Turquoise
Lavender	Raspberry	White
Lime	Red	Yellow
Light Jute	Royal	
Jute		



## Nylon Yarn Colors:

Black, Natural

\*other colors available upon request

## Polyester Yarn Colors:

Black	Lime	Pink
Blue	Natural	Purple
Burgundy	Navy	Red
Brown	Olive	Silver
Green	Orange	Tan
		Turquoise

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# SUPERIOR WESTERN NYLON HALTERS



- MADE WITH DURABLE HARDWARE
- MATCHING LEAD ROPES AVAILABLE
- 17 STRONG BOX STITCHES
- POPULAR BRAID OVERLAYS
- LEATHER CROWNS AVAILABLE
- EASY ADJUSTING BUCKLES
- VERY HEAVY SEWING THREAD
- AVAILABLE WITH OR WITHOUT ADJUSTABLE CHIN STRAPS, SNAPS ON THROAT, & LEATHER BREAKAWAYS



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# SUPERIOR WESTERN

## NYLON HALTERS

### NYLON HALTER SIZES & SPECS

\*MATCHING LEADS FOR ALL HALTERS AVAILABLE THROUGH RJ

#	HALTER SIZE	STANDARD FEATURES
N100	DRAFT (1500LBS+)	1IN WIDE, ADJUSTABLE CHIN
N101	LARGE (1100-1500LBS)	1IN WIDE
N102	REGULAR (800-1100LBS)	1IN WIDE
N102A	REGULAR - ARABIAN	1IN WIDE (3/4IN AVAILABLE)
N103	YEARLING (500-800LBS)	1IN WIDE
N103A	YEARLING - ARABIAN	3/4IN WIDE
N104	COLT (300-500LBS)	3/4IN WIDE
N105	WEANLING/PONY (200-300LBS)	3/4IN WIDE, ADJUSTABLE CHIN
N106	SUCKLING (100-200LBS)	3/4IN WIDE, ADJUSTABLE CHIN
N107	MINI HORSE - LARGE	3/4IN WIDE, ADJUSTABLE CHIN
N108	MINI HORSE - MEDIUM	3/4IN WIDE, ADJUSTABLE CHIN
N109	MINI HORSE - SMALL	3/4IN WIDE, ADJUSTABLE CHIN

(209) 632-9708 | [sales@rjrope.com](mailto:sales@rjrope.com)

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## NYLON HALTERS

AVAILABLE COLORS LISTED ON PAGE 27



N240  
3/4IN BROWBAND  
HEADSTALL



N261  
1IN WIDE, ADJUSTABLE LENGTH  
TRAILER TIE WITH PANIC SNAP &  
BULL SNAP



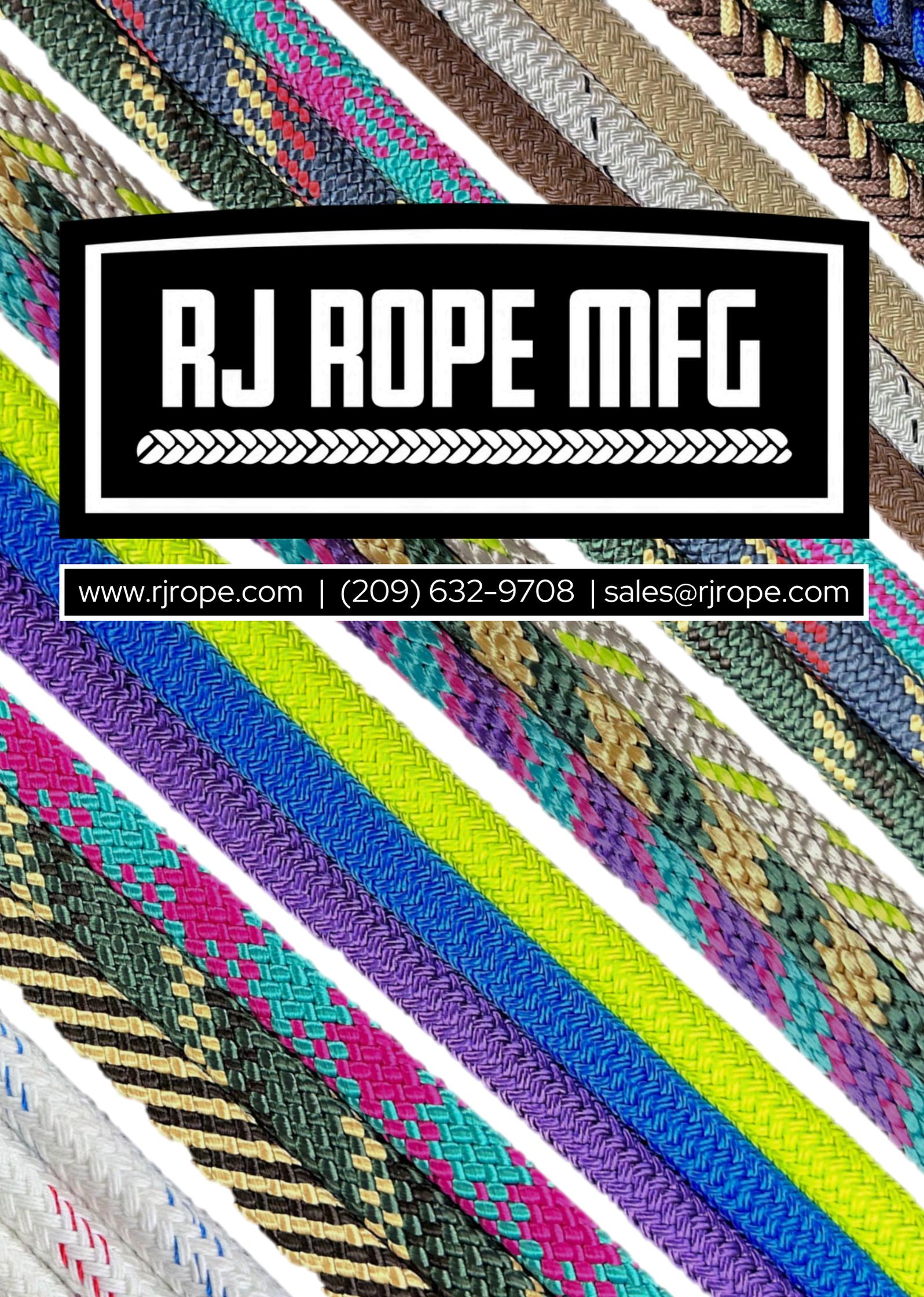
N229B  
1IN CRIBBING STRAP



N201  
3/4IN DOUBLE STITCHED  
ROPING REINS

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